



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3139-4

Job Sheet 173560



Part No: D3139-4

Job Qty: 5 ea

Part Name: Guard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/5/18

Job Tracking No:

Due Date: 3/26/18

Created By: Diane Baker

Type: Stock

Description:

Note: DWG REV. B IPP Rev. A New Issue Form In-house 10/11/19 DL ver: DD IPP Rev. B Water jet Added 10/11/24
DL IPP Rev. C 14/01/20 Change QC2 to QC6 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	5 pcs		3/26/18	0.00	0.00	Purchasing		AT 18/03/18
140	Packaging	5 pcs		3/26/18	0.00	0.00	Packaging2		AT 18/03/18
150	QC	5 pcs		3/26/18	0.00	0.00	QC6		9-88
170	Packaging	5 pcs		3/26/18	0.00	0.00	Packaging3		MAR 20 2018
180	QC21-SA	5 Ea		3/26/18	0.00	0.00	QC21		MAR 05 2018

Part Op 140 - Receive & Inspect for Damage & Mat'l Certs
Descriptions: 150 - QC6- All purchased or subcontracted products
170 - Identify as per dwg & Stock Location:
180 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3139-4P	Guard	5 pcs (1 ea)	110-Purchasing	5052369

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D3139-4P	5	0	0

Part Specifications

Specifications could not be found.

Plex 3/5/18 9:05 AM dart.baker.diane

CONTAINER NO. 0000000000

Guard

PART NO: D3139-4

Serial No/Batch: S052373

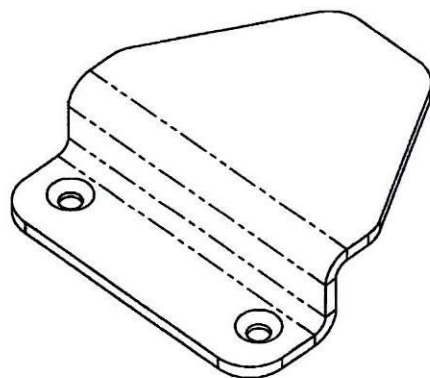
Revision:

Operation: **Packaging**

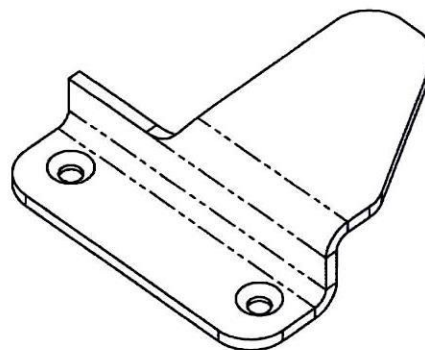
Change No:

Mfg Date: 03/16/18

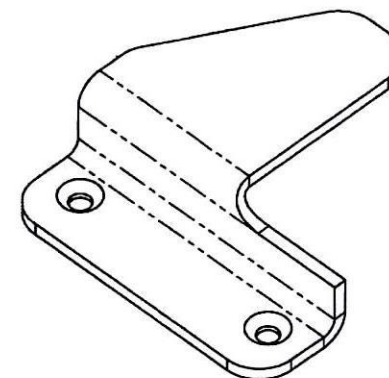
Job No: 173560



D3139-1 GUARD
(REPLACES PREMIER P/N B30-23000-237/-238)



D3139-3 GUARD
(REPLACES PREMIER P/N B30-23000-239)

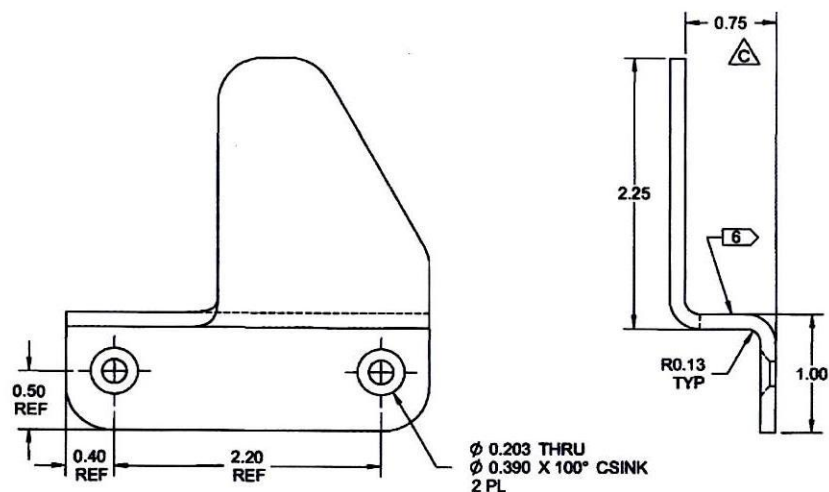


D3139-4 GUARD
(REPLACES PREMIER P/N B30-23000-240)

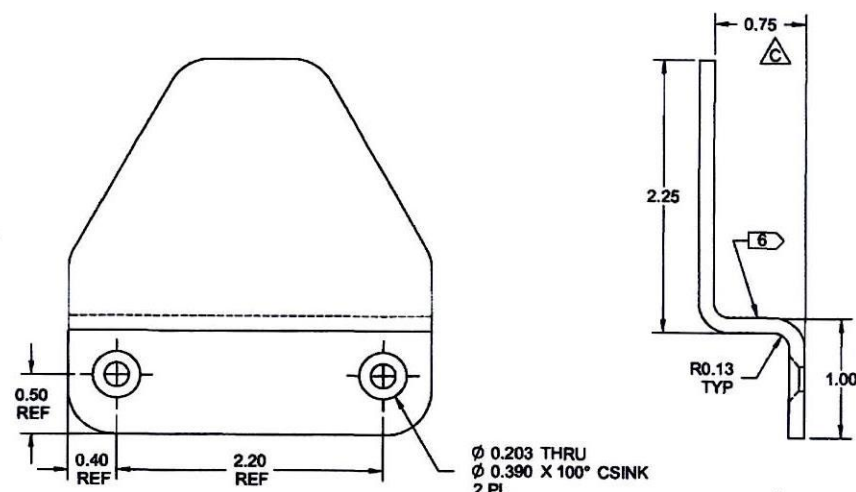
RELEASED
2011-02-18
MP

C	UPDATED TO CURRENT STD; CREATED D3139-1/-3 FLAT PATTERNS (SHT 3); 0.75 WAS 0.70 (B5-2, D1-2, D5-2). REF. CAR10-28.	MB	11.01.07
B	ADD PART MARKING	RF	04.10.18
A	NEW ISSUE	RF	02.04.19
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>MP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>MP</i>	DRAWING NO.	REV. C
CHECKED	<i>MP</i>	D3139	SHEET 1 OF 3
MFG. APPR.	<i>MP</i>	TITLE	SCALE
APPROVED	<i>MP</i>	GUARD	NTS
DE APPR.	<i>MP</i>	COPYRIGHT © 2002 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	11.01.07		

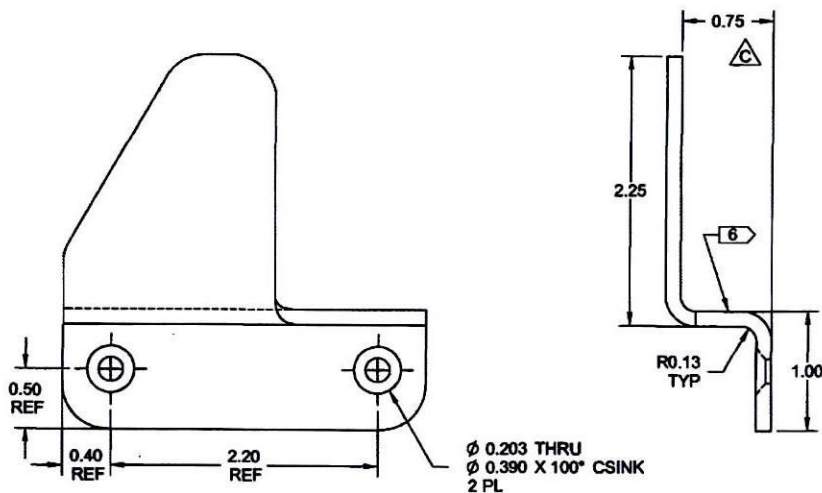
8 7 6 5 4 3 2 1



D3139-3 GUARD
(MAKE FROM D3139-3F)



D3139-1 GUARD
(MAKE FROM D3139-1F)



D3139-4 GUARD
(MAKE FROM D3139-3F)

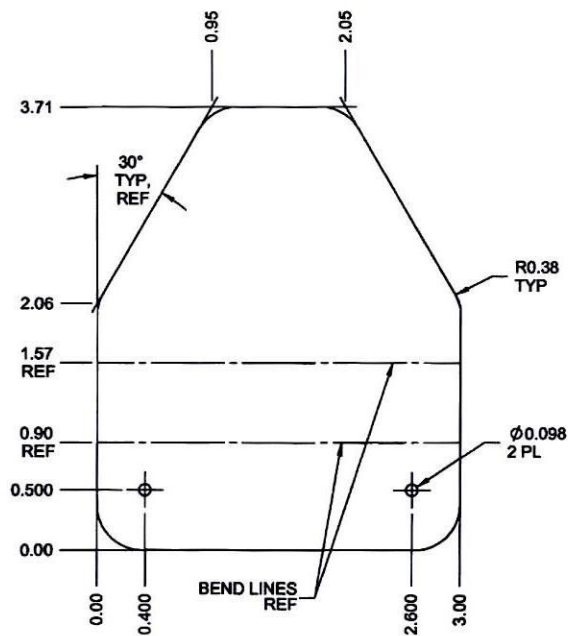
RELEASED
2011-02-18

NOTES:

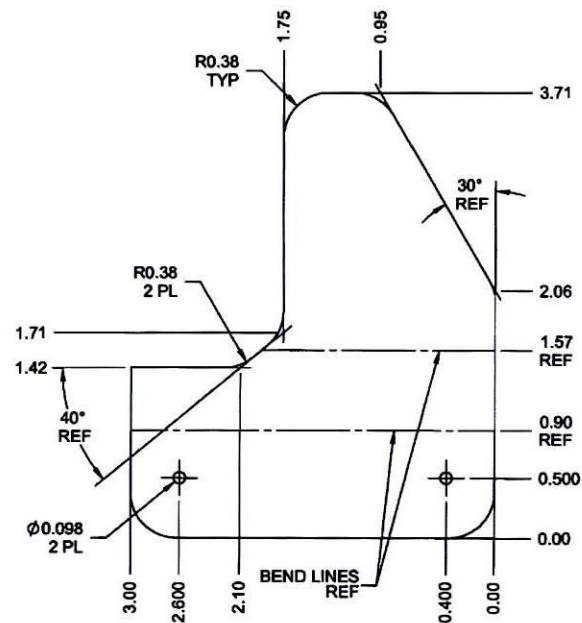
- 1) MATERIAL: PER D3139-1F/-3F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: WITH DART P/N "D3139-X" AND B/N "BX000X" PER QSI 044 6.1 (FINE POINT MARKER)
- 7) WEIGHT: 0.05 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3139	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		GUARD	NTS
DATE	11.01.07	COPYRIGHT © 2002 BY DART AEROSPACE LTD	
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8 7 6 5 4 3 2 1



D3139-1F GUARD FLAT PATTERN



D3139-3F GUARD FLAT PATTERN

RELEASED
2011-02-18

NOTES:

- 1) MATERIAL: 9034 CLEAR LEXAN SHEET (SMOOTH TEXTURE), 0.125" THICK
REF. DART SPEC. MLEXS.125-9034-01
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.015 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.05 lbs

DESIGN		DART AEROSPACE LTD
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO. D3139
MFG. APPR.		REV. C
APPROVED		TITLE GUARD
DE APPR.		SCALE NTS
DATE	11.01.07	

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039191

Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-736-0004
Fax: 416-736-0010

PO No: PO039191
PO Date: 3/5/18
Due Date: 3/19/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Paul
E-MAILED
MAR 05 2018

Items											
Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D3139-1P			Guard As per Dwg D3139 Rev. C	Firmed	3/19/18	6 pcs	0 pcs 6x	6 pcs	\$40.00/pcs	\$240.00
Line Item Note job# 173559											
2	D3139-4P			Guard receive pcs	Firmed	3/19/18	5 Ea	0 Ea 5x	5 Ea	\$40.00/Ea	\$200.00
Line Item Note job# 173560											
3	D3139-3P			Guard As Per Dwg D3139 Rev. C	Firmed	3/19/18	3 pcs	0 pcs 3x	3 pcs	\$40.00/pcs	\$120.00
Line Item Note job# 173561											
Grand Total:										\$560.00	

Order Notes

rec'd At 18/03/16

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

COZ
WOB

Certificate Of Conformance



Customer: DART AEROSPACE LTD P.O. # 39191 SO # 022540

Part #	<u>D3139-1P</u>	Qty.	<u>6</u>	Batch #	<u>-001</u>
Description	<u>GUARD</u>	Material usage	<u>OFF CUT</u>	Lot#	<u>5587222</u>
Part #	<u>D3139-4P</u>	Qty.	<u>5</u>	Batch #	<u>-002</u>
Description	<u>GUARD</u>	Material usage	<u>OFF CUT</u>	Lot#	<u>5587222</u>
Part #	<u>D3139-3P</u>	Qty.	<u>3</u>	Batch #	<u>-003</u>
Description	<u>GUARD</u>	Material usage	<u>OFF CUT</u>	Lot#	<u>5587222</u>
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By: AS
(Approved QA Signatory)

Date: MARCH 15, 2018 COFC # 042

Page: 1 of 1

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